

**GENERAL FEATURES**

- **Small body size.**
- **Suitable for non-aggressive liquids (water, light oil (2E) etc...), gaseous fluids (air, inert gases etc...)**
- Working Temperature : -10°C / +80°C
- Not suitable for use with dangerous fluids listed in Group 1
- **Don't require any differential pressure**
- Compact and low weight valve enabling easy and quick installation
- High reliability, quality and performance; long life, corrosion resistance
- Wide pressure ratings, range of flow rate and orifice options
- On request; solenoid valve can have 1 mounting hole at the bottom of the body.
- Ideal for the automatic control of media in a wide range of applications.
- TORK solenoid valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD).
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow Q can be calculated as a function of pressure
- Solenoid valves must be used with filtered fluids.
- Solenoid valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.
- Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))

**ELECTRICAL CHARACTERISTICS**

Continuous Duty : ED %100  
 Coil Insulation Class : H (180°C)  
 Coil Impregnation : Polyester Fiber Glass  
 Coil Encapsulation Material : Fiber Glass Reinforced  
 Ambient Temperature : from -10°C; +60°C  
 Protection Degree : IP 65 (EN 60529) with coil duly fitted with the plug connector  
 Electric Plug Connection : DIN 46340 3-poles connectors (DIN 43650)  
 Connector Specification : ISO 4400 / EN 175301-803, Form A, Spade plug (Cable Ø 6-8 mm)  
 Electrical Safety : IEC 335  
 Standard Voltages : For AC 12V, 24V, 48V, 110V, 230V  
 For DC 12V, 24V, 48V, 110 V

Other voltages on request;  
 Voltage Tolerances : For AC -15%; +10%, For DC -5%; +10%  
 Frequency : 50 Hz, other frequencies on request; (60 Hz)  
 On request; connector with LED  
 Specify coil voltage with order

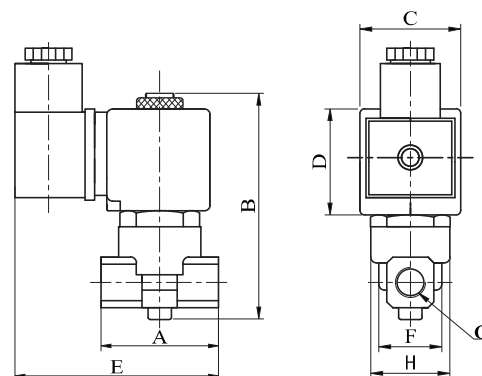
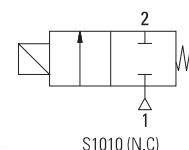
**MATERIALS IN CONTACT WITH FLUID**

Body : Brass  
 Internal Parts : Stainless Steel  
 Sealing : NBR  
 Shading Ring : Copper  
 Seats : Brass  
 Core Tube : Stainless Steel  
 Springs : Stainless Steel  
 On request; nickel plated body  
 On request; sealing can be FPM (VITON), EPDM  
 On request; seat Stainless Steel (for overheated water and steam)

**TECHNICAL FEATURES**

Max Viscosity : 5°E (-37cSt or mm<sup>2</sup>/s)  
 Response Time : Opening Time : 30 ms,  
 Closing Time : 30 ms  
 Maximum Allowable Pressure : 30 bar  
 Fluid Temperature for FPM (VITON)  
 from -10°C; +160°C,  
 for EPDM from -10°C; +140°C

**Normally Closed**



Dimensions (mm)

	G	A	B	C	D	E	F	H
1/8"	40	90	32	39	78	22.3	25.6	
1/4"	40	90	32	39	78	22.3	25.6	

Valve Type / Order no	Connection Size	Orifice size	Pressure		KV	Fluid Temperature		Seal	Weight
			min	max		min	max		
<b>S1010</b>	<b>G</b>	<b>mm</b>	<b>bar</b>	<b>bar</b>	<b>lt/min</b>	<b>°C</b>			<b>(kg)</b>
S 1010.00.018	1/8"	1.8	0	16	1.6	-10	80	NBR	0.36
S 1010.00.020	1/8"	2	0	15	2	-10	80	NBR	0.36
S 1010.00.022	1/8"	2.2	0	14	2.3	-10	80	NBR	0.36
S 1010.00.025	1/8"	2.5	0	12	3.2	-10	80	NBR	0.36
S 1010.00.030	1/8"	3	0	10	4.6	-10	80	NBR	0.36
S 1010.00.040	1/8"	4	0	9	6.4	-10	80	NBR	0.36
S 1010.00.050	1/8"	5	0	7	9.2	-10	80	NBR	0.36
S 1010.00.060	1/8"	6	0	5	11	-10	80	NBR	0.36
S 1010.01.018	1/4"	1.8	0	16	1.6	-10	80	NBR	0.35
S 1010.01.020	1/4"	2	0	15	2	-10	80	NBR	0.35
S 1010.01.022	1/4"	2.2	0	14	2.3	-10	80	NBR	0.35
S 1010.01.025	1/4"	2.5	0	12	3.2	-10	80	NBR	0.35
S 1010.01.030	1/4"	3	0	10	4.6	-10	80	NBR	0.35
S 1010.01.040	1/4"	4	0	9	6.4	-10	80	NBR	0.35
S 1010.01.050	1/4"	5	0	7	9.2	-10	80	NBR	0.35
S 1010.01.060	1/4"	6	0	5	11	-10	80	NBR	0.35

**Useful Informations**

1 bar : 14,5 PSI : 10 mH<sub>2</sub>O : 10 N/cm<sup>2</sup> : 1 kg/cm<sup>2</sup> : 100000 Pa, 1 PSI : 69 mbar, 1 m<sup>3</sup>/h : 4,405 GPM : 16,7 L/d 1 Gallon / minute : 0,227 m<sup>3</sup>/h, 0°C : 89,6 F  
 Sealings: NBR : Nitrile-Butylene Elastomer, FPM (VITON) : Fluoro-Carbon Elastomer, EPDM : Ethylene-Propylene Elastomer

### GENERAL FEATURES

- Suitable for non-aggressive liquids (water, light oil (2E) etc...), gaseous fluids (air, inert gases etc...)
- Working Temperature : -10°C / +80°C
- Not suitable for use with dangerous fluids listed in Group 1
- **Minimum operating pressure differential 0,5 bar**
- High reliability, quality and performance; long life, corrosion resistance
- Wide pressure ratings, range of flow rate and orifice options
- Ideal for the automatic control of media in a wide range of applications.
- TORK solenoid valves satisfy relevant 97/23/EC, Pressure Equipment Directive (PED) and 2006/95/EEC Low Voltage Directive (LVD).
- Coils interchangeable
- Flow factor Kv of each valve is indicated, so that the flow Q can be calculated as a function of pressure
- Solenoid valves must be used with filtered fluids.
- Solenoid valve can be mounted in any position without affecting operation; vertical with coil upwards preferred.
- Standard pipe connection is G (BSP) (ISO 228-1) and on request; other pipe connections are available (NPT (ANSI 1.20.3))

### ELECTRICAL CHARACTERISTICS

- Continuous Duty : ED %100  
 Coil Insulation Class : H (180°C)  
 Coil Impregnation : Polyester Fiber Glass  
 Coil Encapsulation Material : Fiber Glass Reinforced  
 Ambient Temperature : from -10°C; +60°C  
 Protection Degree : IP 65 (EN 60529) with coil duly fitted with the plug connector  
 Electric Plug Connection : DIN 46340 3-poles connectors (DIN 43650)  
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- Other voltages on request;  
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 Frequency : 50 Hz, other frequencies on request; (60 Hz)  
 On request; connector with LED  
 Specify coil voltage with order

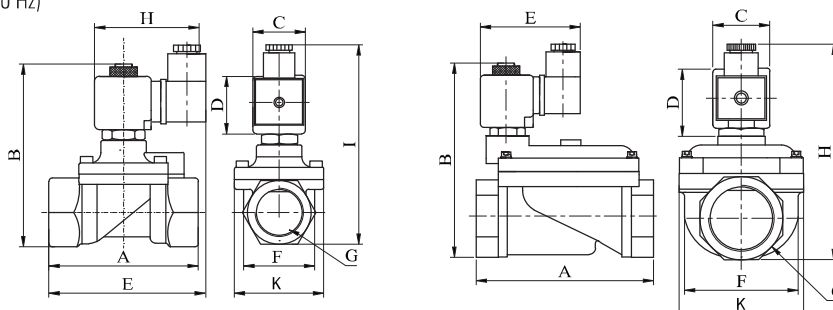
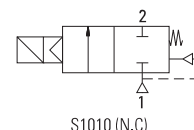
### MATERIALS IN CONTACT WITH FLUID

- Body : Brass  
 Internal Parts : Stainless Steel and brass  
 Sealing : NBR  
 Shading Ring : Copper  
 Seats : Brass  
 Core Tube : Stainless Steel  
 Springs : Stainless Steel  
 On request; nickel plated body  
 On request; sealing can be FPM (VITON), EPDM

### TECHNICAL FEATURES

- Max Viscosity : 5°E (~37cSt or mm2/s)  
 Response Time : Opening Time : 400 ms to ~ 1600 ms,  
 Closing Time : 1000 ms to ~ 2000 ms  
 Maximum Allowable Pressure : 25 bar  
 Fluid Temperature for FPM (VITON) from -10°C; +160°C, for EPDM from -10°C; +140°C

### Normally Closed



Dimensions (mm)

G	A	B	C	D	E	F	K	H	I
3/8"	75	97	32	45	91.3	37.5	52	76	108
1/2"	79	100	32	45	92	39.5	52	76	110
3/4"	79	107.5	32	45	94	41.5	52	76	118
1"	85	115	32	45	101	42.5	52	76	124

Dimensions (mm)

G	A	B	C	D	E	F	K	H
1 1/4"	141	143	32	45	76	96.5	110.7	156
1 1/2"	139	143	32	45	76	96.5	110.7	156
2"	145.6	153	32	45	76	96.5	110.7	165.5

Valve Type / Order no	Connection Size	Orifice size	Pressure		KV	Fluid Temperature		Seal	Weight
			min	max		min	max		
<b>S1010</b>	<b>G</b>	<b>mm</b>	<b>bar</b>	<b>bar</b>	<b>lt/min</b>	<b>min</b>	<b>max</b>		<b>(kg)</b>
S1010.02	3/8"	12.5	0.5	16	48	-10	80	NBR	0.68
S1010.03	1/2"	14.5	0.5	16	70	-10	80	NBR	0.71
S1010.04	3/4"	17	0.5	16	85	-10	80	NBR	0.8
S1010.05	1"	17	0.5	16	90	-10	80	NBR	0.97
S1010.06	1 1/4"	46	0.5	12	390	-10	80	NBR	2.65
S1010.07	1 1/2"	46	0.5	12	460	-10	80	NBR	2.55
S1010.08	2"	46	0.5	12	580	-10	80	NBR	2.98

### Useful Informations

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 Sealings: NBR : Nitrile-Butylene Elastomer, FPM (VITON) : Fluoro-Carbon Elastomer, EPDM : Ethylene-Propylene Elastomer